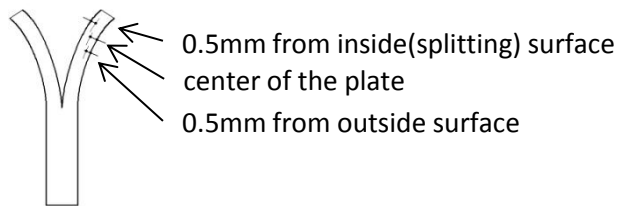
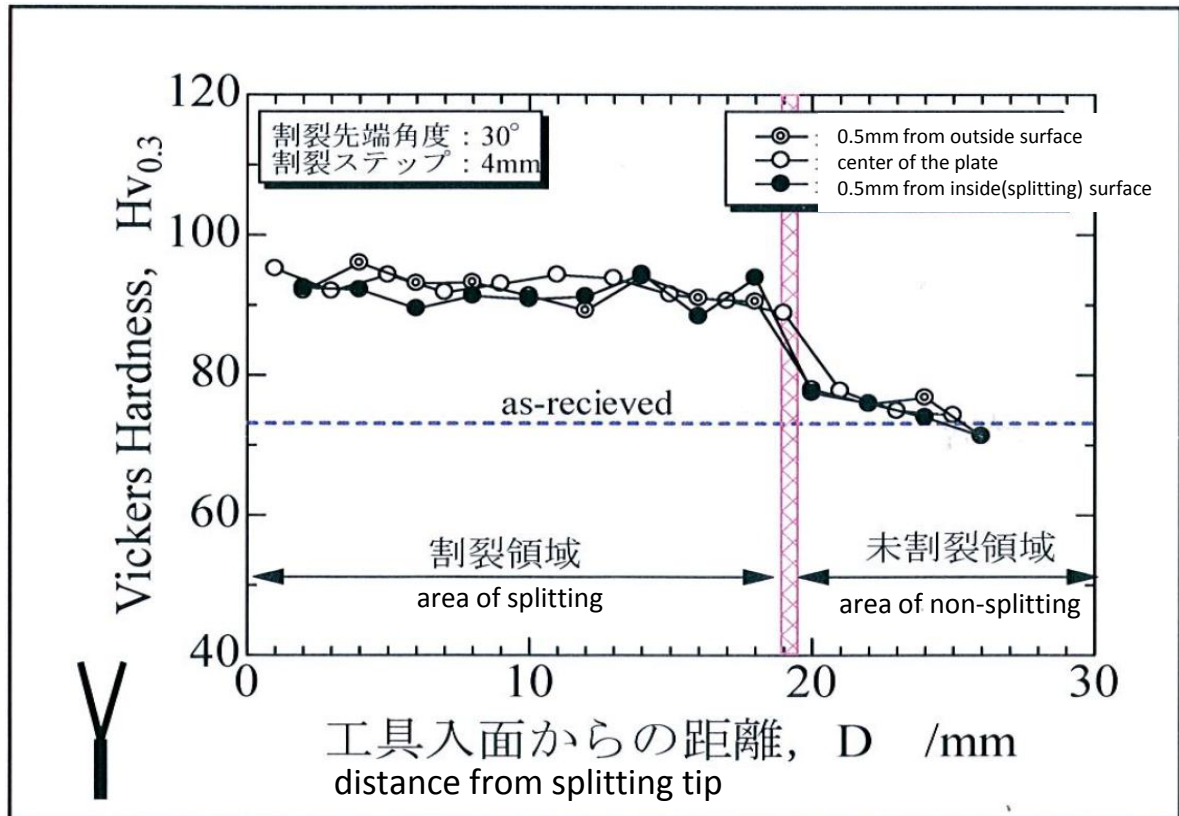


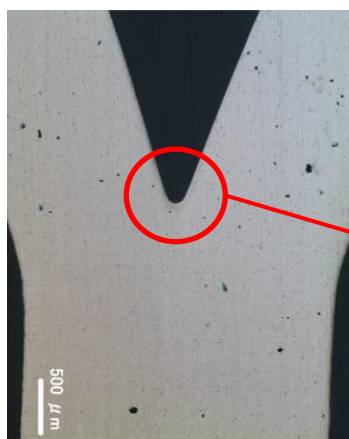
割裂による硬度変化

Hardness Variation by stamping

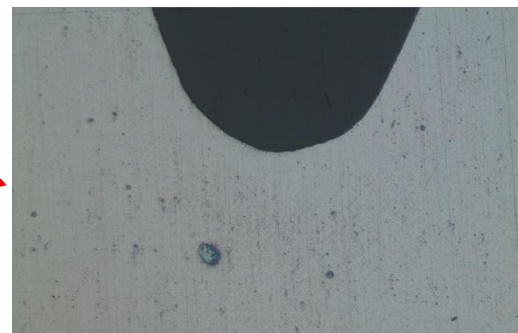


割裂終了部のクラック状況

The state of crack at the end of stamping



割裂最終部断面
Sectional view of split



断面拡大(×5)
Enlarged view (×5)